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(54) Title: FLUID HANDLING DEVICE AND METHOD OF MAKING SAME

(57) Abstract: A fluid handling device, such as a needlefree access device, includes a housing having an inlet and an inlet channel; and a flow control member comprising a combination outlet, biasing and piston member. The flow control member includes a piston section moveable between a closed position in which the piston section is in the inlet channel and an open position in which the piston section is inside the housing below the inlet channel but allows fluid to flow through the inlet channel; a biasing section connected to the piston section that normally biases the piston section into the inlet channel; and an outlet section connected to the biasing section having an outlet fitting in fluid communication with the inside of the housing. The piston section, biasing section and outlet section are connected together such that they can be handled as one piece when assembled with the housing to make the needlefree access device. The access device can be configured as a Y-site access device, or used on other devices, such as an IV bag. A check valve made by a two shot molding process is also disclosed.

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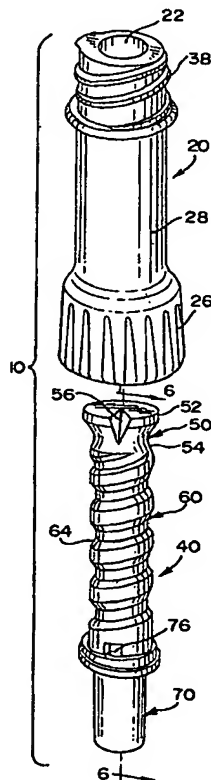
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